



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

April 20
D145-762-043
Job Sheet 174492



Part No: D145-762-043

Job Qty: 1 ea

Part Name: Replacement Std Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV.C DD
VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV.D DD
VERF:JLM IPP REV:E 16.02.05 IIN REV.E (ecn16-514) DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/4/18	0.00	0.00	Start Up Stores/Pkg-1		<i>M. L.</i>
110	Packaging	1 pcs		4/4/18	0.00	0.00	Packaging1-1		<i>M. L.</i>
120	QC	1 pcs		4/4/18	0.00	0.00	QC4		<i>J.R.B.</i>
125	DC	1 pcs		4/4/18	0.00	0.00	DC		<i>J.R.B.</i>
130	Packaging	1 pcs		4/4/18	0.00	0.00	Packaging3-1		<i>M. L.</i>
140	QC21-FG	1 Ea		4/4/18	0.00	0.00	QC21		<i>M. L.</i>

Part Op 125 - Photocopy bluefile & type labels per PPP D145-762-043 CHG005
Descriptions: 130 - Identify and pack for shipping as per PPP D145-762-043

PK002
21
9-89
MAY 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4680-041	Skidtube Assembly	1 Ea (1 ea)	90-Start up Operation	<i>5053586</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4680-041	1	0	0

Part Specifications

Specifications could not be found.

Plex 3/16/18 8:34 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
Date : _____					MRB (QSI042) Approval _____
Date: 05/18/18 DART Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K64 1K7 CANADA TEL: 513 832-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S072682 Part: D145-762-043 Job No: 174492 Serial No/Batch: S072682 Revision: _____ Inspector: _____					Completed By _____
					Lead hand / Supervisor Approval Verification _____
					QC / QA Coordinator Approval _____
					Root Cause
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-v ☐ Operati ☐ Offset/ ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐			Positioning ☐ Surge ☐ Program ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					